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COLUMN AND PLATE COMPRESSIVE STRENGTES

OF AIRCRAFT STRUCTURAL MATERIALS

EXTRUDED 145-T ALUMINUM ALLOY

By George J. Heimerl and Donald E. Niles

Langley Memorial Aeronautical Laboratory
Langley Field, Va.



WASHINGTON

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ADVANCE RESTRICTED REPORT

COLUMN AND PLATE COMPRESSIVE STRENGTHS OF AIRCRAFT STRUCTURAL MATERIALS

EXTRUDED 14s-T ALUMINUM ALLOY

By George J. Heimerl and Donald E. Niles

SUMMARY

Column and plate compressive strengths of extruded NS-T aluminum alloy were determined both within and beyond the elastic range from tests of flat-end H-section columns and from local-instability tests of H-, Z-, and channel-section columns. These tests are part of an extensive research investigation to provide data on the structural strength of various aircraft materials. The results are presented in the form of curves and charts that are suitable for use in the design and analysis of aircraft structures.

INTRODUCTION

Column and plate rembers that fail by instability are basic elements in an aircraft structure. For the design of structurally efficient aircraft, the strength of these elements must be known for the various aircraft materials. An extensive research program has therefore been undertaken at the Langley memorial Aeronautical Laboratory to establish the column and plate compressive strengths of a number of the alloys available for use in aircraft structures. Parts of this investigation have been completed; the alloys already investigated include 24S-T and 17S-T aluminum-alloy sheet and extruded 75S-T, 24S-T, and E303-T aluminum alloys (references 1 to 5, respectively).

η

Because of the increased interest in the use of extruded lis-T aluminum alloy, this alloy has been included in the investigation. The results of tests to determine the column and plate compressive strengths of extruded lis-T aluminum alloy are presented herein.

SYMBOLS

L	length of column
ρ	radius of gyration
c	fixity coefficient used in Euler column formula
<mark>L Γ</mark>	effective slenderness ratio of column
${f b}_{ m F}$, ${f t}_{ m F}$	width and thickness, respectively, of flange of H-, Z-, or channel section (see fig. 1)
b _₩ , t _₩	width and thickness, respectively, of web of H-, Z-, or channel section (see fig. 1)
r	radius of corner fillet (see fig. 1)
k _W	nondimensional coefficient used with by and $t_{\rm W}$ in plate-buckling formula (see figs. 2 and 3 taken from reference 6)
Ec	modulus of elasticity in compression, taken as 10,700 ksi for extruded 14S-T aluminum alloy
Τ	nondimensional coefficient (The value of T is so determined that, when the effective modulus of elasticity TE _C is substituted for E _C in the equation for elastic buckling of columns, the computed critical stress agrees with the experimentally observed value. The coefficient T is equal to unity within the elastic range and decreases with increasing stress beyond the elastic range.)

nondimensional coefficient for compressed plates

corresponding to T for columns

Poisson's ratio, taken as 0.3 for extruded 14S-T aluminum alloy

ocr critical compressive stress

omax average compressive stress at maximum load

 σ_{cv} compressive yield stress

METFOD OF TESTING AND ANALYSIS

All tests were made in hydraulic testing machines accurate within three-fourths of 1 percent.

Stress-strain curves .- The compressive stress-strain curves, which identify the material for correlation with its column and plate of pressive strengths, were obtained for the with-grain direction for both ends of the 20-foot extrusions used to make the columns. For the flat-end columns used to determine the column strength, compression stress-strein specimens, 2.5 inches long and of the identical cross section as the columns, were used to obtain an average stress-strain curve applicable to the entire column cross section; no lateral supports were required for these specimens because buckling did not occur before the yield stress was reached. For the columns used to determine the plate compressive strength, an average stress-strain curve for the entire column cross section could not be obtained from similar fullsize cross-sectional specimens because buckling would have occurred before the stress reached the yield value. For this reason, single-thickness compression specimens were cut from the middle of the web, and from the parts of the flanges immediately adjacent to the corner fillets at the junction of the flange and web. The singlethickness specimens were tested in a kontgomery-Templin type of compression fixture, which provides lateral support to the specimen through closely spaced rollers. (See reference 7 for the technique in using this type of fixture.) Tuckerman strain gages (1-in. gage length) were used to measure strains for both types of compression specimens.

Column strength. - The column strength and the associated effective column modulus of elasticity were obtained from tests of flat-end H-section columns with the fixity coefficient c assumed to be equal to 4. The columns were tested with the ends ground flat and square and bearing directly against the testing-machine heads. The nominal cross-sectional dimensions for all the columns were $b_F = 0.56$, $b_W = 1.6h$, and $t_F = t_W = 0.125$ inch. This size of section was obtained by milling off the necessary amount from the flanges of an extruded H-section and was chosen so that the columns would develop a higher local-instability strength than the greatest column strength expected.

The crookedness of the columns, the distance from a point at the midpoint of the column from a straight line drawn between corresponding points at the ends of the column, was measured by means of a plane surface and a moveable dial-gage setup. The ratio of length to crookedness was greater than 1000 in all cases. strength of columns with this ratio less than 1000 may be noticeably reduced by the crookedness of the column.) As some of the columns developed a tendency to twist after the flanges were machined down, this twist was removed before the crookedness was determined and before the column test was made. In order to measure the crookedness, the twist was removed by holding the flanges at each end of the column to bear firmly against uniformly thick steel blocks resting on the plane surface. Before the tests were made, the column was clanged against a guide bar at each end until a small initial load was applied, then the guide bers were removed.

Plate compressive strength. - The method of testing and analysis developed for this research program to determine the plate compressive strength (see reference 1) is briefly summarized as follows:

The plate compressive strength was obtained from compression tests of F-, Z-, and channel-section columns so proportioned as to develop local instability, that is, instability of the plate elements. (See fig. k.) Extruded W-sections of three different web widths were tested, the flange widths for each were varied by milling off parts of the flanges. The flanges of some of the H-section extrusions were removed in such a way as to make Z- or channel sections as desired; the flange widths

of the Z- and channel-section columns were varied in the same manner as the flange widths for the H-section columns. The lengths of the columns were selected so as to obtain whenever possible a desirable three half-wave buckling pattern in accordance with the principles in reference 8. The tests were made with the column ends ground flat and square and bearing directly against the testing-machine heads. In these local-instability tests, measurements were taken of the cross-sectional distortion, and the critical stress was determined as the stress at the point near the top of the knee of the stress-distortion curve where a marked increase in distortion first occurred with small increase in stress.

The method of analysis presented herein differs from the method presented in reference 1 in that the inside face dimensions were used to define b_F and b_W . This definition of b_F and b_W for extruded sections with small fillets was previously used in references 3 to 5 in order that the theoretical and experimental buckling stresses would agree within the elastic range. For formed Z- and channel sections with an inside bend radius of three times the sheet thickness (references 1 and 2), b_F and b_W were defined as center-line widths with square corners assumed.

RESULTS AND DISCUSSION

Compressive Properties

The compressive stress-strain curves that apply to the extruded lhS-T eluminum alloy used in this investigation are summarized in figure 5. The variation in compressive yield stress shown by the dashed curves indicates the maximum differences that were found to exist between the average values obtained at the ends of the different 20-foot extrusions; in some cases, this variation was so small that only a single curve is shown. Curves A apply to the material used for the flat-end column tests, whereas curves B to E apply to that used for the local-instability tests. The columns to which the stress-strain curves B to E apply are identified by the letters given in tables 1, 2, and 3. The average value of $\sigma_{\rm Cy}$ that applies to all the flat-end H-section columns is 57.0 ksi and to all the local-instability tests is 59.8 ksi for the flange material and 53.3 ksi for the web material.

The average values of σ_{cy} for the web were lower than those for the flange. In a few cases, however, individual values of σ_{cy} for the web were slightly higher than those obtained for the flange. A survey of σ_{cy} over a cross section of the largest extrusion (see fig. 6) showed that the values of σ_{cy} were lower in the outer than in the inner part of the flanges. Limited data on the intermediate-size extrusion indicated more uniform distribution of σ_{cy} over the flange widths than shown in figure 6. The varietion of compressive yield strength shown, therefore, should not be regarded necessarily as typical for extrusions of this alloy.

Column and Plate Coopressive Strengths

Because the compressive properties of an extruded aluminum alloy may vary considerably, the data and charts of this report should not be used for design purposes for extrusions of 1/15-T aluminum alloy that have appreciably different compressive properties from those reported herein, unless a suitable method is devised for adjusting test results to account for variations in material properties. (Average values of $\sigma_{\rm Cy}$ are given in round numbers on figs. 7 to 12.) The results of the column and local-instability tests of extruded 1/45-T aluminum alloy are surmarized herein; a discussion of basic relationships is given in reference 1.

Solumn strength. The column curve of figure 7 shows the results of the flat-end Y-section column tests. The reduction of the effective modulus of elseticity for columns τE_c with increase in stress is iddicated by the variation of τ with stress shown in figure 8.

Plate-compressive strength. - The results of the local-instability tests of the H-, Z-, and channel-section columns used to determine the plate compressive strength are given in tables 1, 2, and 3, respectively.

The plate-buckling curve, analogous to the column curve of figure 7, is shown in figure 9. The reduction of the effective modulus of elasticity for plates ηE_c with increase in stress is indicated by the variation of η with stress, which is shown with the curve

for τ in figure 8. The τ- and η-curves diverge from unity at about the same value of stress; this deviation indicates that the H-, Z- and channel-section columns had about the same degree of imperfection as the flat-end H-section columns used to determine the column strength. This imperfection is apparent for both classes of columns because the η- and τ-curves diverge from unity at a stress below that for any visible divergence of the stress-strain curves from straight lines. (See fig. 5.)

The variation of the actual critical stress $\sigma_{\rm cr}$ with the theoretical critical stress $\sigma_{\rm cr}/\eta$ computed for elastic buckling by means of the formula and curves of figures 2 and 3 is shown in figure 10.

In order to illustrate the difference between the critical stress $\sigma_{\rm cr}$ and the average stress at maximum load $\overline{\sigma}_{\rm max}$, the variation of $\sigma_{\rm cr}$ with $\sigma_{\rm cr}/\overline{\sigma}_{\rm max}$ is shown in figure 11. Because values of $\overline{\sigma}_{\rm max}$ may be required in strength calculations, the variation of $\overline{\sigma}_{\rm max}$ with $\sigma_{\rm cr}/\eta$ is shown in figure 12.

Attention is directed to the fact that a single plate curve appears on each of figures 9 to 12 whereas separate curves were found for H-sections and for Z- and channel sections in the corresponding figures for extruded 758-T, 248-T, and R303-T aluminum alloys in references 3, 4, and 5, respectively. The much greater scatter of the test data in figures 4 to 12, as compared with the corresponding figures given in references 3 to 5, makes it appear that one of the reasons for the failure to detect separate curves for this extruded 145-T aluminum alloy may possibly be due to a variable distribution of the compressive yield stress over the cross section of the different extrusions, and hence may not have been the same as that shown in figure 6 for each extrusion. the scatter had been less, and only a single plate curve obtained for this extruded 148-T aluminum alloy, it would be reasonable to conclude that the type of distribution of the compressive yield stress over the cross section

was different from that found for the other extruded aluminum alloys (references 3 to 5).

Langley Memorial Aeronautical Laboratory National Advisory Committee for Aeronautics Langley Field, Va.

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TABLE 1 .- DIMENSIONS AND TEST RESULTS FOR EXTRUDED H-SECTION

COLUMNS THAT DEVELOP LOCAL INSTABILITY

Column	Applicable stress- strain curve (fig. 5)	tw (in.)	t _F	b _W	b _F (in.)	L (in.)	L b	t _F	b _₩	b _F	^k w (fig. 2)	$\frac{b_{\overline{W}}}{t_{\overline{W}}}\sqrt{\frac{12(1-\mu^2)}{k_{\overline{W}}}}$	σ _{er} η (ks1) (a)	σ _{or} (kai)	omax (kai)	σ _{cr} σ _{max}
1a 1b 1c 2a 2b 2c 3a 3b 4b 4c 5b 6c 77 7c	В	0.125 .126 .124 .124 .124 .124 .124 .124 .124 .124	.127	1.62 1.62 1.62 1.62 1.62 1.62 1.62 1.62	0.81 .81 .90 .98 .98 1.06 1.06 1.14 1.21 1.21 1.34 1.34	ł	45555555555565666	966 966 966 966 966 966 966	12.86 12.70 13.02 13.02 13.07 13.07 13.03 13.03 13.03 13.03 13.06 13.06 13.06 13.06 13.06	5555563010 N5N1 9777015 55556306665501 977748888	2.63 2.63 2.63 2.63 2.63 2.63 2.63 2.63	82900001633454555565 265888000222446666999	158.48 157.1 157.1 134.8 116.4 116.4 1101.2 101.4 101.5 101.5 101.4 101.5 101.4 101.5 101.4 101.5 101.4 101.6 101.	64565249955091314 6456555555555555555555555555555555555	200553816630951690790 55663811126630955555555555555555555555555555555555	0.911 .921 .921 .9227 .949 .940 .940 .9771 .967 .9771 .9572 .9572 .9573 .9573
8a 8b 8c 9a 9c 10a 10b 11c 11a 11b 11c 12a 12b 13a 13b	₿	.121 .120 .120 .120 .121 .120 .120 .120	.125 .125 .124 .125 .125 .125 .125 .125 .124 .124 .125 .125 .125 .125	22222222222222222222222222222222222222	.90 .90 1.01 1.01 1.13 1.35 1.35 1.58 1.58 1.83	8.92 8.94 8.90 10.08 10.06 11.23 11.26 12.12 12.14 12.17 12.94 14.08 14.20	14555555555556		18.51 18.62 18.64 18.59 18.64 18.63 18.64 18.57 18.64 18.57 18.57 18.57 18.57 18.59		87754447766430454400 333333333222222211111	47821401132434188 47821401132434188	107.30 104.62 90.7 90.7 76.4 56.1 433.9 34.0	55555555555555555555555555555555555555	60.2577.981.42.4777.677 555555555555452.27	957 957 962 9773 9774 9774 9774 9774 9774 9774 9774

 $\frac{a_{cr}}{\eta} = \frac{k_W \pi^2 E_c t_W^2}{12(1-\mu^2) b_W^2}, \text{ where } E_c = 10,700 \text{ ksi and } \mu = 0.5.$

TABLE 1.- DIMENSIONS AND TEST RESULTS FOR EXTRUDED H-SECTION
COLUMNS THAT DEVELOP LOCAL INSTABILITY - Concluded

Column	Applicable stress- strain curve (fig. 5)	tw (in.)	t _F	b _W	b _F (in.)	L (in.)	<u>L</u> b₩	t _w	b _W t _w	b _F b₩	k _W (fig. 2)	$\frac{b_{W}}{t_{W}}\sqrt{\frac{12(1-\mu^{2})}{k_{W}}}$	σcr η (ksi) (a)	or (ksi)		σ _{cr} σ _{max}
14a	Ç	0.118	0.121	2.73	1.10	12.56	4.6	0.98	23.15	0.405	3.67	39.9	66.2	53.6	56.2	0.954
146		.118	.120	2.73	1.10	12.54	4.6	.98	23.21	.401	3.68	40.0	66.1	54.1	56.3	.961
140		.117	.120	2.74	1.10	12.54	4.6	.98	23.36	.401	3.68	40.3	65.2	54.4	56.4	.965
158	! !	.119	.120	2.73	1.24	13.16	4.8	.99	22.95	.455	3.07	43.3	56.4	50.1	52.3	.958
156		.119	.121	2.72	1.24	13.08	4.8	.98	22.96	.456	3.08	43.2	56.5	50.7	52.5	•966
15c		.119	.121	2.73	1.24	13.22	4.9	.98	22.94	-455	3.07	43.3	56.4	51.0	52.9	.964
16a		.118	.120	2.74	1.37	13.64	5.0	.98	23.30	.498	2.72	46.7	48.5	կե.ե	և8.5	.915
166		.118	.120	2.74	1.37	13.59	5.0	.98	23.32	.501	2.71	46.8	48.2	46.4	48.7	-953
16e		.118	.120	2.74	1.37	13.86	5.1	.98	23.26	.500	2.71	46.7	48.4	46.5	49.5	•939
17a		.119	.121	2 .7 4	1.66	14.70	5.4	.98	23.07	.604	1.98	54.2	36.0	34.5		
176		.118	.121	2.74	1.65	14.76	5.4	.98	23.25	.604	1.98	54.6	35.4	34.9	44.1	•791
18a		.119	.121	2.74	1.92	15.99	5.8	.98	23.05	.700	1.53	61.6	27.8	26.1	42.5	.614
186		.118	.121	2.73	1.92	15.93	5.8	.98	23.19	•703	1.52	62.2	27.3	27.6	42.1	.656
. 18c		.120	.121	2.74	1.92	16.42	6.0	1.00	22.78	.701	1.49	61.6	27.8	25.9	41.9	.618
19 a		.118	.121	2.74	2.24	17.28	6.3	.97	23.20	.818	1.17	70.9	21.0	20.5	39.2	.523
19ъ		.118	.122	2.75	2.24	17.26	6.3	.96	23.28	.817	1.18	70.8	21.1	19.5	39.2	-497
190	↓	1.118	.123	2.74	2.24	17.23	6.3	.96	23.29	.818	1.18	70.8	21.0	20.5	39.6	.518

$$\frac{a_{\text{cr}}}{\eta} = \frac{k_{\text{W}}\pi^2 E_{\text{c}} t_{\text{W}}^2}{12(1-\mu^2) b_{\text{c}}^2}, \text{ where } E_{\text{c}} = 10,700 \text{ ksi} \text{ and } \mu = 0.3.$$

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TABLE 2.- DIMENSIONS AND TEST RESULTS FOR EXTRUDED Z-SECTION
COLUMNS THAT DEVELOP LOCAL INSTABILITY

Column	Applicable stress- strain curves (fig. 5)	t _w	t _F	b _W	b _F	L (in.)	<u>L</u> b _₩	t _W	b _₩ t _₩	b _F	k _W (fig. 3)	$\frac{b_{\overline{W}}}{t_{\overline{W}}}\sqrt{\frac{12(1-\mu^2)}{k_{\overline{W}}}}$	σ _{cr} η (ksi) (a)	σ _{cr} (ksi)	omex (ksi)	or omax
1a 1b 1c 2b 2c 3 4a 5b	B	0.126 .127 .121 .126 .122 .125 .124 .124 .124	0.128 .129 .129 .131 .128 .127 .127 .127	1.61 1.61 1.61 1.61 1.62 1.62 1.62 1.62	1.06	6.45 6.50 7.30 7.25 8.08	44444555	999999999999	12.73 13.35 12.85 13.17 12.86 13.01	0.610 .615 .607 .662 .659 .653 .716 .827 .826 .829	2.16 2.16 2.35 1.93 2.04 1.69 1.32 1.32 1.33	28.8.6 28.6.5 30.5 37.4 37.7 37.7 37.7	128.3 128.9 127.5 113.1 113.8 113.7 98.8 75.4 76.0 75.3	30 2 9 7 8 5 7 5 1 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	62.9 63.16 62.7 60.9 60.9 57.0 57.1	0.959 .967 .961 .947 .951 .966 .960 .945 .971
6a 6b 7a 7b 8a 8b 8c 9a	В	.120 .120 .119 .119 .119 .119 .119 .119	.126 .124 .123 .125 .125 .125 .125 .125	2.22 2.23 2.23 2.23 2.23 2.22 2.22 2.22	1 7 7 1	12.20 12.18 13.00 12.99 13.00 14.20	45555556	•9757 •9757 •9995 •9995 •9995	18.48 18.70 18.70 18.64 18.69 18.70	.514 .512 .616 .617 .717 .735 .738 .840	2.99 2.93 2.18 2.70 1.68 1.33 1.32	389158768 5511.7.8768 447733	84.7 82.6 60.36 46.7 46.7 46.7 5	54.5	57.0 57.0 57.1 57.1 47.1 48.0 42.7	.956 .970 .981 .981 .938 .967 .864
10a 10b 11a 11b 11c 12a 12b 12c	E D E	.120 .120 .120 .120 .120 .120 .120 .120	.120 .123 .123 .122 .120 .121 .121 .120 .121	2.74 2.74 2.74 2.74 2.74 2.74 2.74	1.14 1.14 1.40 1.39 1.365 1.666 2.25	13.65	5.4	1.00 .98 .98 .99 1.00 .99 1.00	22.77	.415 .417 .511 .507 .504 .604 .606 .822	3.62 3.68 2.89 2.91 2.89 2.19 2.16 2.16 1.31	39·4·1·4·3·8 72·4·3·4·1·4·3·8 51·6·3·4·1·4·3·8	67.1 68.5 53.7 53.5 40.3	5549.529.578.2 549.29.578.2	56.3 58.10 59.3 59.4 44.5 44.5 44.5 59.4	.956 .943 .971 .964 .8955 .8955 .589

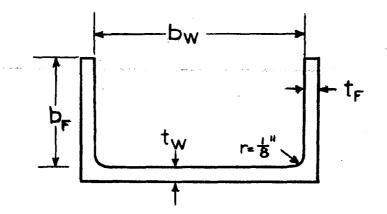
 $[\]frac{\sigma_{cr}}{\eta} = \frac{k_W \pi^2 E_c t_W^2}{12(1-\mu^2) b_W^2}, \text{ where } E_c = 10,700 \text{ ksi} \text{ and } \mu = 0.3.$

TABLE 3.- DIMENSIONS AND TEST FESULTS FOR EXTRUDED CHANNEL-SECTION
COLUMNS THAT DEVELOP LOCAL INSTABILITY

Column	Applicable stress- strain curve (fig. 5)	t _W	t _F	b _W	b _F	L (in.)	L b _W	t _W	b _₩	p ^M	k _w (fig. 3)	$\frac{b_{W}}{t_{W}}\sqrt{\frac{12(1-\mu^{2})}{k_{W}}}$	σ _{cr} η (ksi) (a)	σ _{cr} (ksi)	max (ks1)	cr cmax
1a 1b 2a 2b 3a 3b 4a 4c 4d	В	0.121 .120 .126 .126 .125 .126 .125 .126 .124	.129 .128 .128 .128 .128 .128 .128	1.61	0.98 1.97 1.07 1.11 1.33 1.34	6.49 6.49 6.49 6.49 6.49 6.49 6.49 6.49	444445566666	999999999999999999999999999999999999999	13.39 12.83 12.87 12.81 12.81 12.86 12.98	0.6016 6066 6066 6066 77882470 882270	2.36 2.40 1.92 1.91 1.73 1.73 1.29 1.33 1.31	28.6574439 300.2.4376.5 3276.5 377.5	128.2 129.5 112.9 112.2 101.0 100.4 76.0 77.7 76.0 75.2	55.7	61.88018 600.5128018 55776	0.948 .951 .970 .938 .942 .925 .951 .921 .928
550 c a b c a b c a b c 8 b c	. B	.121 .121 .121 .121 .121 .121 .121 .121	.124 .124 .124 .124 .124 .124 .124 .125	2.22 2.22 2.22 2.22 2.22 2.22 2.22 2.2	1.13 1.36 1.36 1.59 1.60	10.12 10.10 10.12 12.21 12.21 12.17 12.98 12.99 13.00 14.18 14.16	4445555889444	9778888798887788 9988999888788	18.3862 18.357357353318 18.353353318 18.3533318	.512 .513 .509 .612 .717 .720 .720 .828 .828 .828	2.91 2.91 2.19 2.19 2.19 1.69 1.67 1.31 1.31	35550.06999998 444445555	833333228887777 8435198601789	5555445955259 55441993437666	5666.7757672523 566621.1.672523	9688601 999999999999999999999999999999999999
9a 9b 9c 10 11a 11b	D W E W	.120 .120 .121 .120 .120 .121	.122	2.74 2.73 2.74 2.74 2.74	1.11	12.50 12.51 12.50 13.67 17.26 17.27	4.4.566	•98	22.76 22.71 22.71 22.89 22.78 22.78	.408 .407 .406 .501 .818	3.71 3.72 3.72 2.93 1.32 1.32	398-19 388-4-5-3 465-3	69.3 69.8 69.8 54.1 24.6 24.7	51.6 52.3 52.3 46.2 23.0 22.0	55.8 55.3 48.1 40.4	•937 •938 •946 •960 •545

 $\frac{\sigma_{\rm cr}}{\eta} = \frac{k_{\rm W} \pi^2 E_{\rm c} t_{\rm W}^2}{12(1-\mu^2) b_{\rm w}^2}$, where $E_{\rm c} = 10,700$ ksi and $\mu = 0.5$

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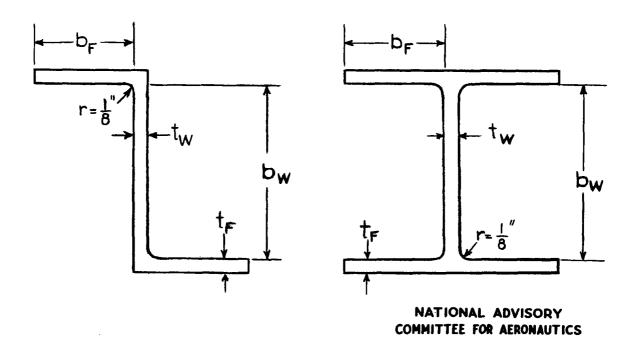


Figure 1.- Cross sections of H-, Z-, and channelsection columns.

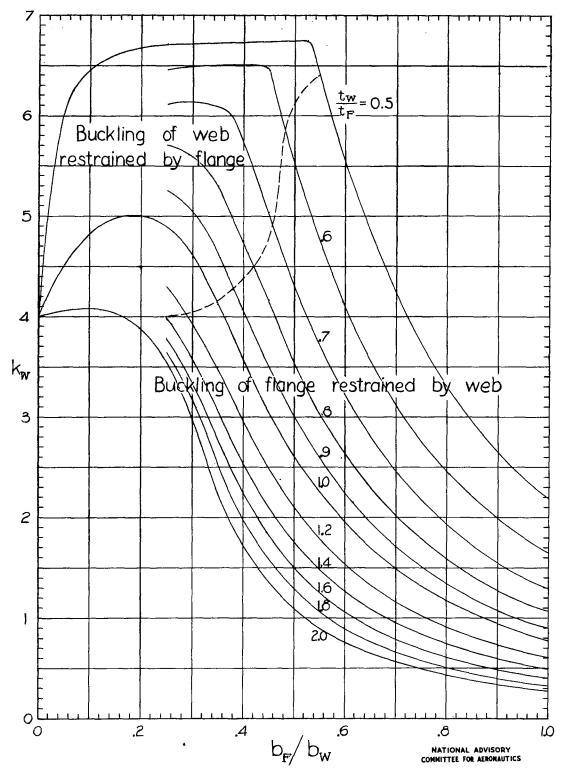


Figure 2.- Values of k_W for H-section columns. (From reference 6.) $\frac{\sigma_{cr}}{\eta} = \frac{k_W \pi^2 E_c t_W^2}{12(1-\mu^2) b_W^2}$

$$\frac{\sigma_{cr}}{\eta} = \frac{k_W \pi^2 E_c t_W^2}{12(1-\mu^2) b_W^2}$$

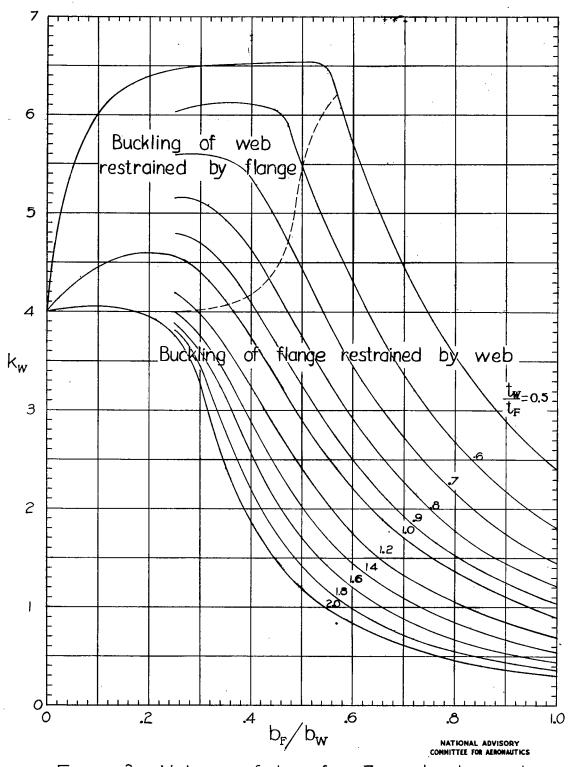


Figure 3. - Values of k_W for Z- and channel-section columns. (From reference 6.) $\frac{\sigma_{cr}}{\eta} = \frac{k_W \pi^2 E_c t_W^2}{12 (l-\mu^2) b_W^2}$

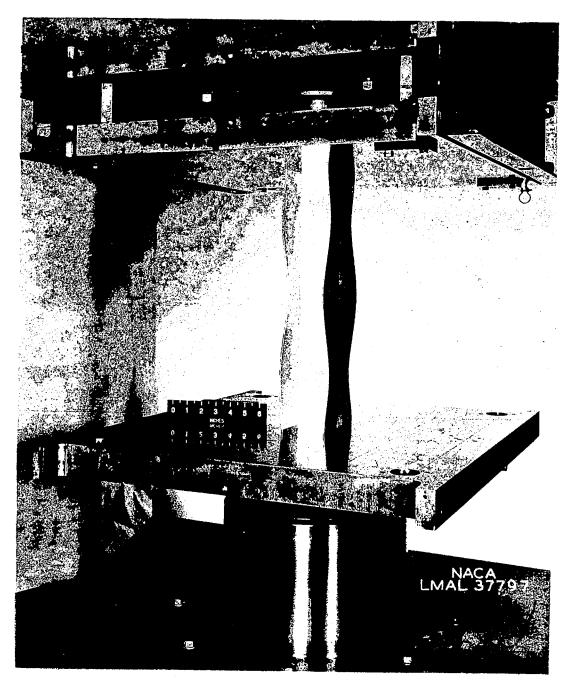


Figure 4.- Local instability of an H-section column.

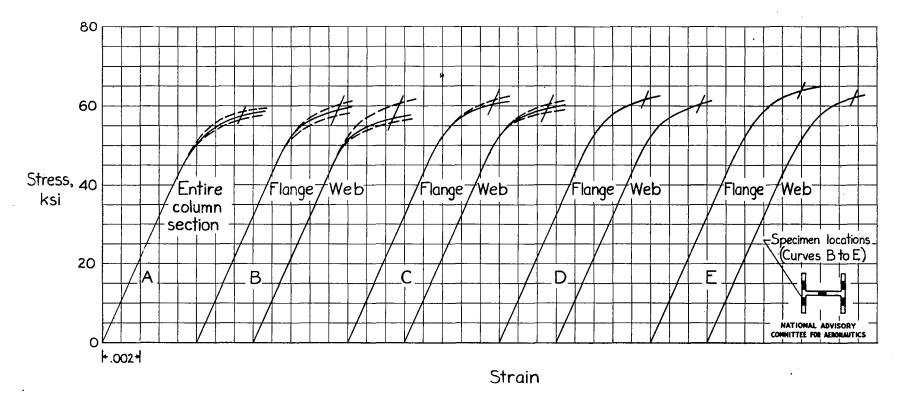


Figure 5. - Compressive stress - strain curves for extruded 14S-T aluminum alloy for with-grain direction. (Columns to which stress-strain curves B to E apply are identified in tables 1 to 3.)

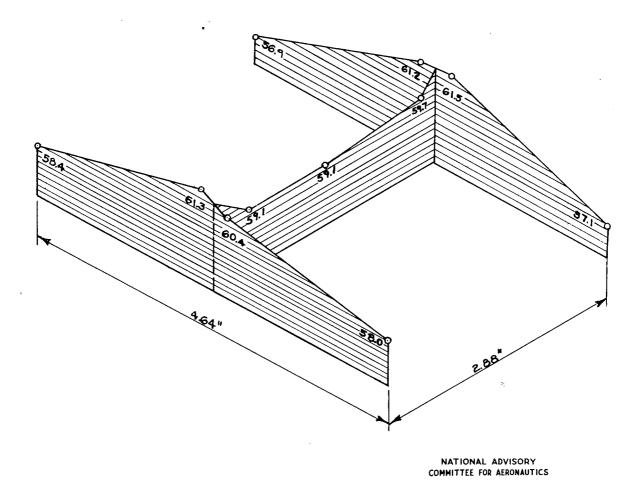


Figure 6. - Variation of the compressive yield stress over a cross section of an extruded 14S-T aluminum alloy H-section with web and flanges 0.125 inch thick. (Values in ksi.)

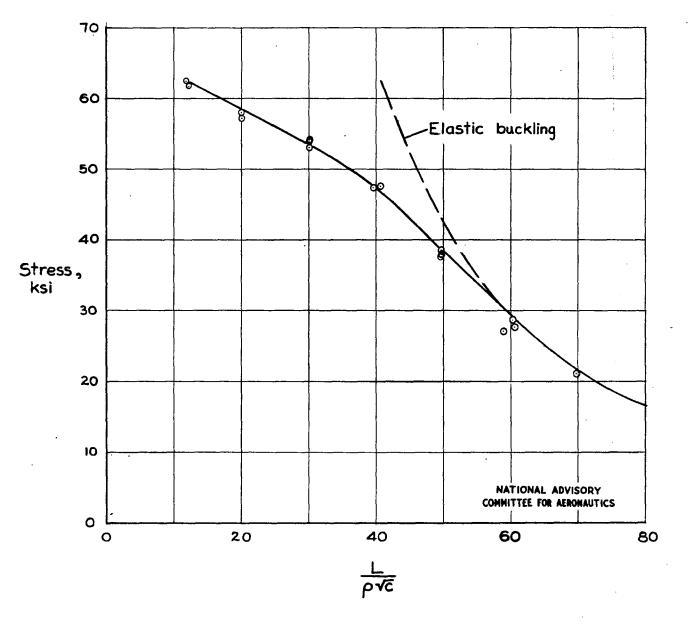


Figure 7. — Column curve for extruded 145-T aluminum alloy obtained from tests of flat-end H-section columns . σ_{cy} , 57 ksi .

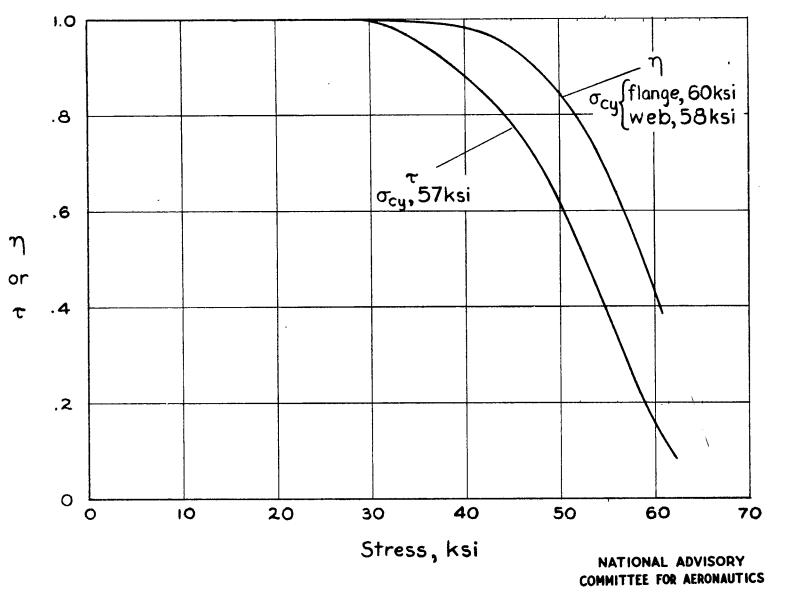


Figure 8. – Variation of τ and η with stress for extruded I4S-T aluminum allow.

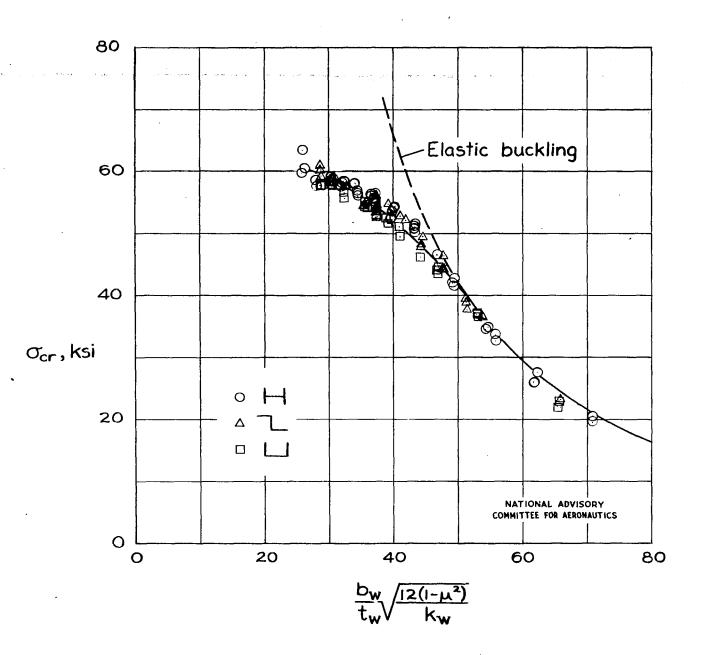


Figure 9.—Plate-buckling curve for extruded 14S-T aluminum alloy obtained from tests of H-, Z-, and channel-section columns. σ_{cy} (flange), 60ksi; σ_{cy} (web), 58ksi.

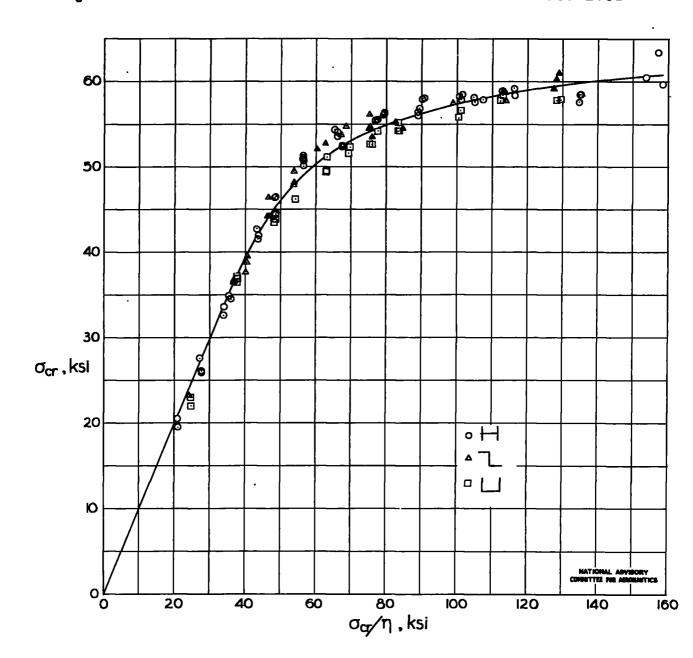


Figure 10.—Variation of σ_{cr} with σ_{cr}/η for plates of extruded 145-T aluminum alloy obtained from tests of H-, Z-, and channel—section columns. σ_{cy} (flange),60ksi; σ_{cy} (web),58ksi.

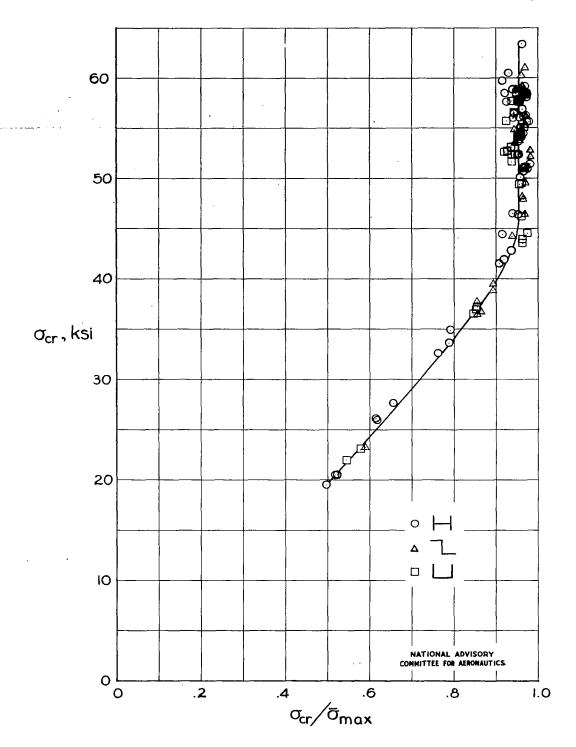


Figure II. - Variation of σ_{cr} with $\sigma_{cr}/\bar{\sigma}_{max}$ for plates of extruded I4S-T aluminum alloy obtained from tests of H-, Z-, and channel-section columns σ_{cy} (flange), 60ksi; σ_{cy} (web), 58ksi.

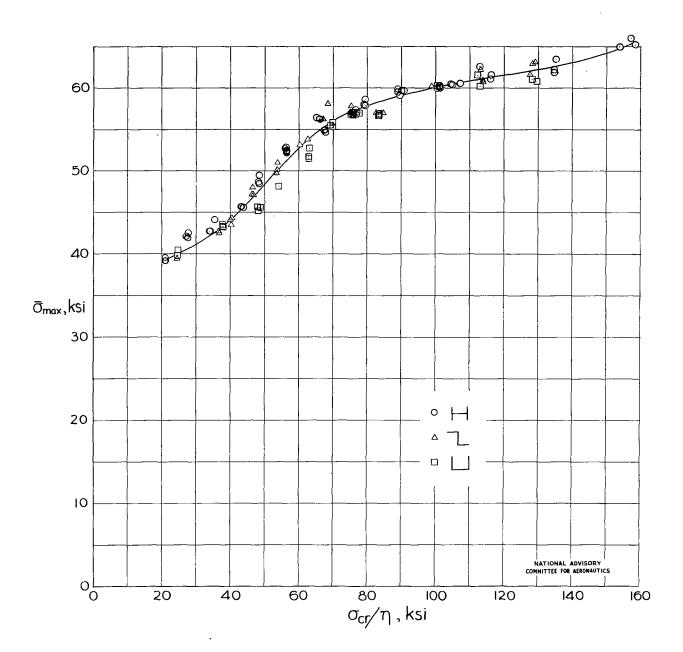


Figure 12.— Variation of $\bar{\sigma}_{max}$ with σ_{cr}/η for plates of extruded 14S-T aluminum alloy obtained from tests of H-, Z-, and channel — section columns . σ_{cy} (flange),60ksi ; σ_{cy} (web),58ksi .

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